

Work Order ID 77849-2

December-22-11 8:19:29 AM

\*77849\*

Page 1

Item ID: D206-718-011

Accept

Revision ID:

Item Name: Fuel Scupper

Start Date: 22/12/2011 Start Qty: 1.00

\*5\*

Required Date: 05/01/2012 Req'd Qty: 5.00

\*5\*

Reference:

Approvals: Process Plan: M.L.J

Date: 11/12/22

Tooling:

Date:

Setup Start

\*NS1\*

Stop

\*NS2\*

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-718	A
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100

\*100\*

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

\*110\*

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

W 12.01.27 (4)  
 12.01.27 (5)  
 12.01.27 (5)

12.01.27 (5)

W 12.01.27 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77849

December-22-11 8:19:29 AM

\*77849\*

Page 2

Item ID: D206-718-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Fuel Scupper

Stop

\*NS2\*

Start Date: 22/12/2011 Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

130

\*130\*

Packaging

Packaging

Operation  
Description

Packaging

Memo

Identify and pack for shipping as per PPP D206-718-011

Location: 123 for B

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/12/2011 (4)

12/13/2011

MR  
12-0127

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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# Picklist Print

December-22-11 8:19:36 AM

Page 1

Work Order ID: 77849

\*77849\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

Comments: IPP Rev: C Removed manufacturing 05-11-01

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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80-004-2-12

Purchased

No

110

Each

0.0000

1

5

MD01668

\*\*

\*80-004-2-12\*

Insert

AN3H14A

Purchased

No

110

Each

16.0000

4

20

MD0308

\*\*

\*AN3H14A\*

Bolt

AN960JD10L

NAS1149D0332J

Purchased

No

Location

ST352

112314

Loc Qty

16

16

Loc Code

16

1

5

MD19642

\*AN960.JD10L\*

Washer

D3270-041

Manufactured

No

110

Each

0.0000

1

5

B72361

\*\*

\*D3270-041\*

Fuel Scupper Assembly

D3271-1

Manufactured

No

110

Each

1.0000

1

4

B79075

\*\*

\*D3271-1\*

Gasket

MS21919-DF6

Purchased

No

Location

ST045

65772

Loc Qty

1

1

Loc Code

1

5

12/11/10

\*\*

\*MS21919-DF6\*

Clamp

Location

ST306

112466

Loc Qty

10

10

Loc Code

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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Page 2

Work Order ID: 77849

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Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

MS27039-1-40

Purchased No 110 Each 14.0000 1 5 \*\*

\*MS27039-1-40\*

Screw

Location	Loc Qty	Loc Code
ST292	14	
116823	14	

NAS43DD3-128

Purchased No 110 Each 20.0000 1 5 \*\*

\*NAS43DD3-128\*

Spacer

Location	Loc Qty	Loc Code
ST279	20	
101594	20	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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NOTE: Date & initial all entries.



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED 	APPROVED 	DRAWING NO. D206-718	REV. A	SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE	NTS
A	04.02.23	NEW ISSUE		

PREFERENCE ONLY

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#### GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)